


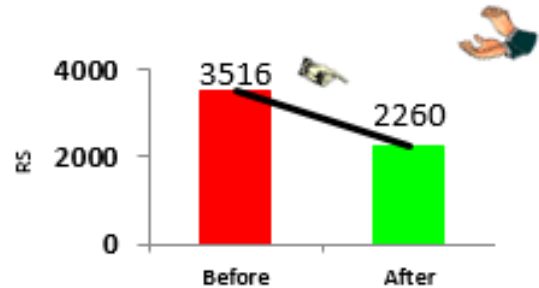


Success Celebration : Apr-18 Employee Present for Success celebration

		TPM CIRCLE NO :-		ACTIVITY	IK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET																							
		TPM CIRCLE NAME :		LOSS NO./STEP	14																															
Plant : P14		DEPT :	Maintenance	RESULT AREA	C	Q	P	P,C	S	M,D	P,C	M																								
CELL :-	Machine Shop	CELL NAME :	Oil pump	M/C STAGE:	VMC			OPERATION:			VMC																									
KAIZEN THEME :		KAIZEN IDEA :																																		
Energy cost reduction		Usage of LED lamp							BENCHMARK:																											
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		0 No's																									
Machine energy consumption is more		Replaced the CFL lamp by LED lamp							KAIZEN START:		20.04.2018																									
WHY-WHY ANALYSIS:		BEFORE							AFTER		TARGET DATE:			25.04.2018																						
<p>Why1:- Machine energy consumption is more</p> <p>Why2:- CFL lights using</p>											KAIZEN FINISH:		20.04.2018																							
									TEAM MEMBERS:		Ganesan			Manjunath																						
									BENEFITS:-		1. Energy cost reduced																									
									KAIZEN SUSTAINANCE		WHAT TO DO:-			Energy audit																						
											HOW TO DO:			Check sheet																						
											FREQUENCY:			Weekly																						
ROOT CAUSE		RESULTS:					SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT																													
		There is monthly saving of INR 1256 Rs					<table border="1"> <thead> <tr> <th>SR. No</th> <th>CELL/ PRODUCT</th> <th>TDC</th> <th>RESP.</th> <th>STATUS</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>					SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS																				
SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS																																
REGISTRATION NO.:							<table border="1"> <thead> <tr> <th colspan="5">HD SCOPE INFORMATION IN OTHER PLANT</th> </tr> <tr> <th>SR. No</th> <th>Plant</th> <th>WHEN</th> <th>WHOM</th> <th>STATUS</th> </tr> </thead> <tbody> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> <tr><td> </td><td> </td><td> </td><td> </td><td> </td></tr> </tbody> </table>					HD SCOPE INFORMATION IN OTHER PLANT					SR. No	Plant	WHEN	WHOM	STATUS															
HD SCOPE INFORMATION IN OTHER PLANT																																				
SR. No	Plant											WHEN	WHOM	STATUS																						
DATE:		03.05.2018																																		
REGISTERED BY:		Mr. <u>Subramani</u>																																		
MANAGERS SIGN:		Mr. Dinesha M																																		
AHPL/QMS/FR/03/E, Rev. No.-03, Rev. Date:23.01.2018																																				